

# 铣削式自行坡口机

## TO GROOVE MACHINE MILLING



XBJ-50

### 产品用途

高精度面的倒角、坡口。  
倒大的倒角、坡口。（俗称斜势）

### 产品特点

结构设计紧凑，体积小、不占场地，灵活应用；  
可以自动完成钢板铣边加工作业，工作效率高；  
铣削表面光洁度达到3.2；  
完全冷铣削，不改变材质金相；  
坡口速度0~1000mm/min可调；  
加工范围广泛。低碳钢、高碳钢、高锰钢、不锈钢、铝合金、铜等。

### Usage

high-precision surface chamfering, beveling.  
pour a large chamfer, bevel.  
(Commonly known as the oblique potential)

### Features

compact design, small size, does not occupy space,  
flexible application;  
can be automated plate edge milling and processing  
operations, high working efficiency;  
milling surface finish of 3.2;  
completely cold milling, do not change the material  
microstructure;  
beveling speed 0 ~ 1000mm/min adjustable;  
processing a wide range. Low carbon steel, high carbon  
steel, high manganese steel, stainless steel, aluminum  
and copper.

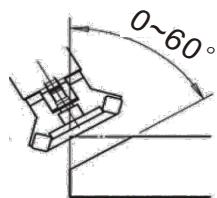
### 技术参数

伺服主电机: 4.4KW, 三相380V, 50~60Hz  
自行车电机: 0.4KW  
一次推荐加工量: ≤15mm;  
最大推荐加工量: ≤50mm;  
坡口角度: 0~60° 可调  
加工坡口面精度: Ra3.2~12.5  
加工速度: 0~1000mm/min 无极可调  
主轴转速: 0~1450rpm 无极可调  
可加工板材厚度范围: 8~60mm  
刀具: 机夹式铣刀片, 市面通用  
设备自重: 305kg  
整机尺寸: 660\*850\*1280mm

### Technical parameters

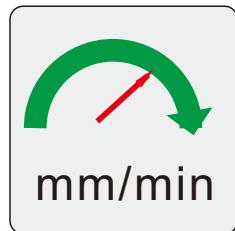
Servo motor: 4.4KW, three-phase 380V, 50~60Hz  
Bicycle motor: 0.4KW  
A recommended processing capacity: ≤15mm;  
The maximum recommended processing capacity: ≤50mm;  
Groove angle can be adjusted from 0~60 °;  
Precision machining groove face: Ra3.2~12.5  
Processing speed: 0~1000mm/min stepless adjustable  
Spindle speed: 0~1450rpm stepless adjustable  
Can process the thickness range: 8~60mm  
Cutter: clamping cutter blade, market currency  
Equipment weight: 305kg  
The size: 660\*850\*1280mm





铣削加工  
Milling

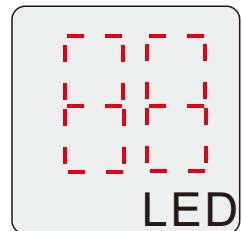
进给速度可调  
The feed speed can  
be adjusted



转速任意调节  
Speed adjustable



数码直观显示  
Digital display



高强钢加工面质量

High strength steel machined surface quality

60° 斜势

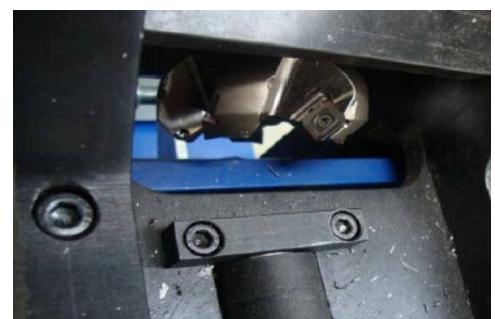
60 degree oblique force



现场加工  
ON-SITE PROCESS



刀盘部分  
The cutter part



CE